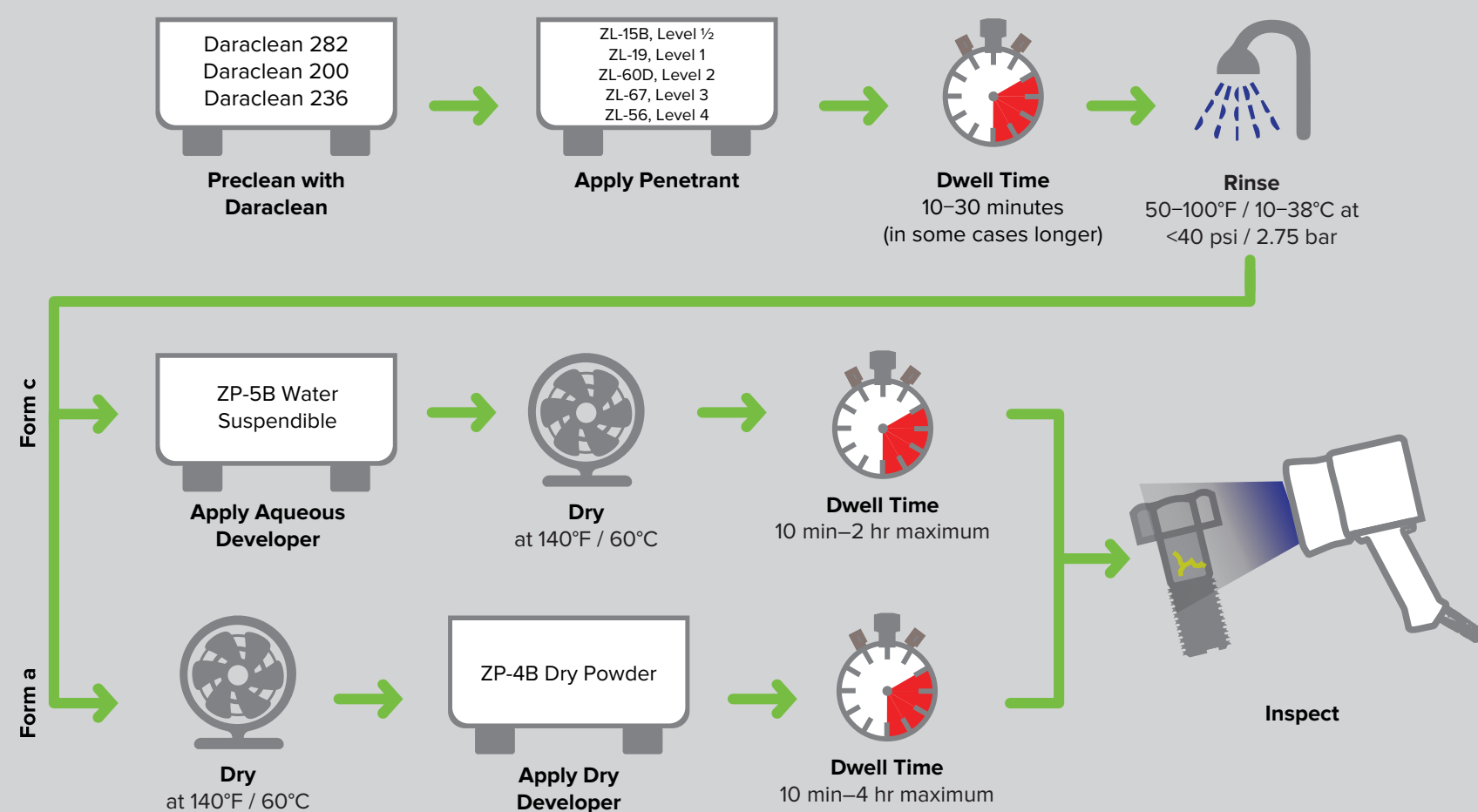


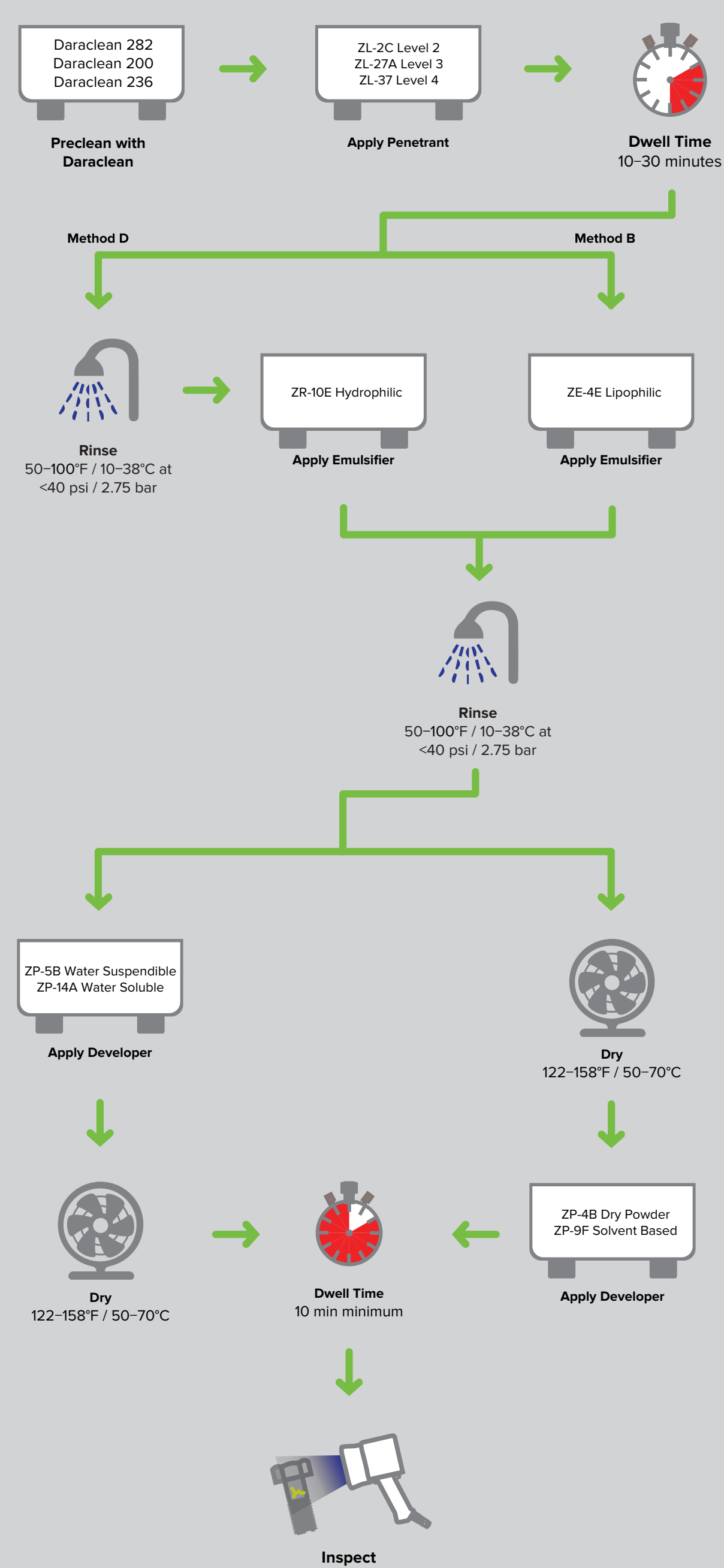
# Penetrant Process Guide



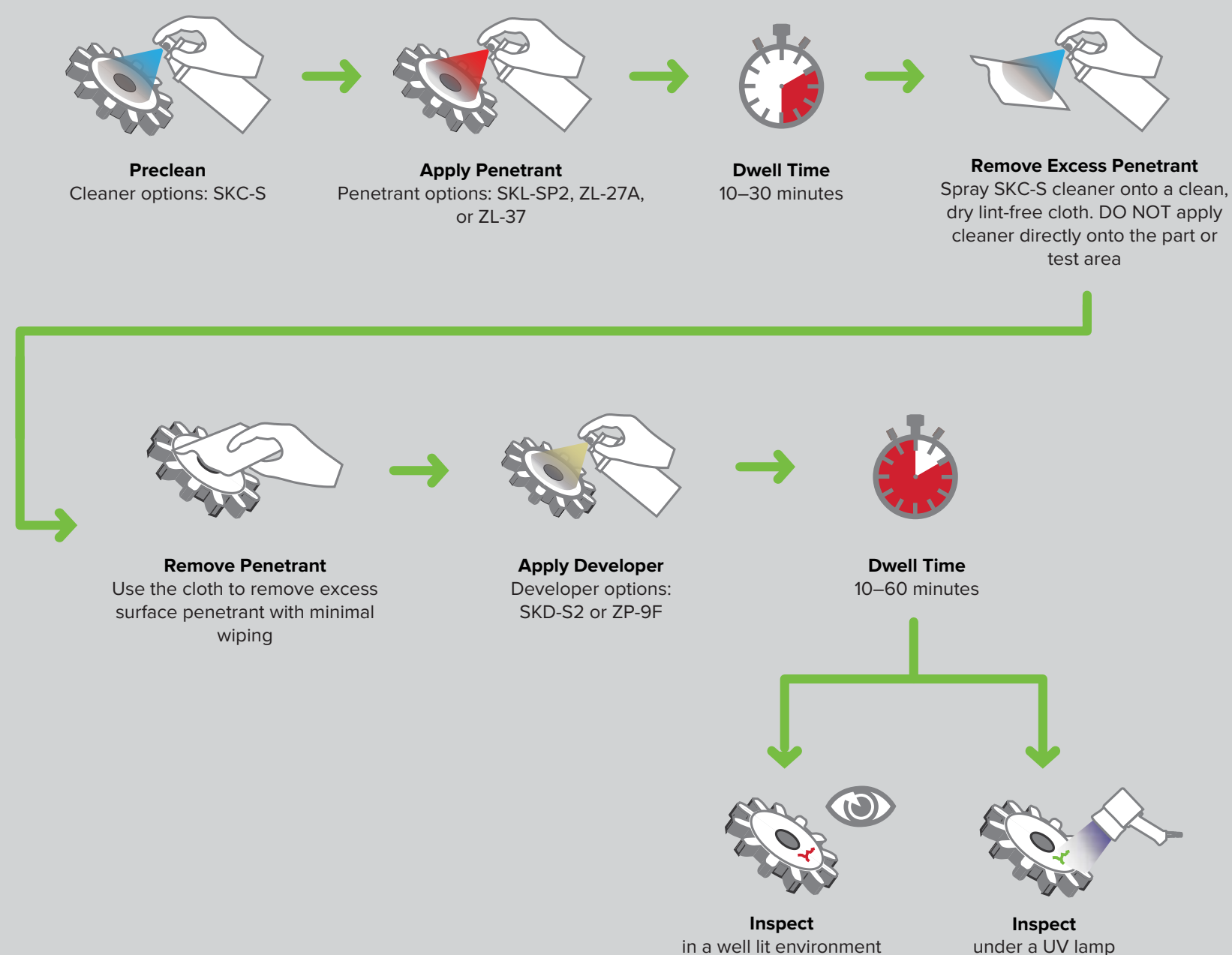
## Method A: Water Wash Fluorescent



## Method B/D: Post Emulsifiable Fluorescent



## Method C: Solvent Removeable, Fluorescent and Nonfluorescent



## Five Tips for Penetrant Testing

1. Check required specifications before beginning penetrant inspection.
2. Certifications, SDS, PDS, and instructions are available at [www.magnaflux.com](http://www.magnaflux.com)
3. Verify that parts to be penetrant tested are clean and dry before applying penetrant.
4. Magnaflux offers PeneCert Testing Service for in-process penetrant materials. Contact Magnaflux Customer Service for details ([cs@magnaflux.com](mailto:cs@magnaflux.com))
5. Magnaflux penetrant products are available in kits for convenience and portability.